13 Operating and installation instructions

Please keep these operating instructions for later use, to be available throughout the life of the product!

The German manual is the original version.

All other documents represent the language translations of the original text.

All rights in the case of a patent, utility model or ornamental design registration are reserved.

14 General for instructions

The content structure is based on the life cycles of the electric motor drive (hereinafter referred to as "Product").

The manufacturer reserves the right to make changes to the Specifications stated in these Operating Instructions at any time. These may, in individual cases, be different from the respective product version, however the functional information will not undergo significant changes or become invalid. The current version of the Specifications may be requested from the manufacturer at any time. No claims may be asserted against the manufacturer as a result of the preceding sentence. Deviations from text or picture statements are possible and depend on the technical development, features, and accessories of the products. Deviating information on special versions will be explained by the manufacturer in the sales documentation. Other information shall remain unaffected by these provisions.

14.1 Standards and Directives

During the design process, the basic health and safety requirements of the applicable laws, Standards and Directives were complied with. The safety is confirmed by the declaration of conformity (see "Declaration of Conformity"). All safety information in these Operating Instructions refer to the laws and regulations currently applicable in Germany. All instructions in the Operating Instructions shall be observed without limitation and at any time. Beside the safety instructions contained in these Operating Instructions, the provisions for accident prevention, environmental protection and occupational safety, which are applicable for the operating site, must be observed. Provisions and Standards for the safety rating can be found in the Declaration of Conformity.
14.2 Intended use
The product is intended for use in façade engineering to drive electrically powered sun protection devices.

The determining factor for the drive is the elero drive computation program
www.elero.com/drive-calculation/

Further fields of application have to be arranged with the manufacturer, elero GmbH Antriebstechnik (see Address).

The operator will be solely responsible for damages resulting from improper use of the product. The manufacturer cannot be held liable for personal or material damages caused by misuse or procedural errors, and by improper operation and commissioning.

The product may be operated only by trained and authorized personnel under observance of all safety.

Only if used according to the specifications of these operating and installation instructions for the safe and proper use and safe operation of the product are guaranteed.

Intended use includes the observance and compliance with all safety instructions with regards to this operating manual and all applicable regulations, and professional associations of applicable laws for environmental protection. Intended use includes the observance of prescribed operating rules in these operating and installation instructions.

14.3 Foreseeable misuse
A use which deviates from the intended use stated by the manufacturer, elero GmbH Antriebstechnik (see "Address"), is deemed as foreseeable misuse.

14.4 Warranty and liability
Principally, the General Terms and Conditions of the manufacturer, elero GmbH Antriebstechnik (see "Address"), apply. The terms and conditions are part of the sales documents and handed over to the operator upon delivery. Liability claims for personal or material damages are excluded when they can be attributed to one or more of the following causes:

- Opening of the product by the customer
- Unintended use of the product
- Improper installation, commissioning, or operation of the product
- Structural modifications to the product without the written consent of the manufacturer
- Operation of the product with improperly installed connections, defective safety devices or improperly installed safeguards
- Non-observance of the safety provisions and instructions of these Operating Instructions
- Non-compliance with the technical data

14.5 Customer service of the manufacturer
The product should only be repaired by the manufacturer in case of a failure. The address for sending to customer service, see the chapter "Address".
If you have not purchased the product directly from elero, please contact the supplier of the product.

15 Safety

15.1 General safety instructions
The general safety notes when using pipe drives can be found in the leaflet "Instructions on safety" that is enclosed with each drive"(leaflet item no. 138200001). These operating instructions contain all the safety instructions that must be observed in order prevent and eliminate hazards in the handling of the product in the individual life cycles. The safe operation of the product can only be ensured when all given safety instructions are observed.

15.2 Layout of the safety guidelines
The safety instructions in this document are identified by hazard signs and safety symbols and are designed according to the SAFE principle. They contain information on the nature and source of the danger of possible consequences to prevent the danger.

The following table defines the representation and description of hazard levels with possible personal injury, as used in this manual.

<table>
<thead>
<tr>
<th>Symbol</th>
<th>Signal word</th>
<th>Meaning</th>
</tr>
</thead>
<tbody>
<tr>
<td>! DANGER</td>
<td>Warns before an accident, which will result if instructions are not followed, which can lead to life-threatening, irreversible injury or death.</td>
<td></td>
</tr>
<tr>
<td>! WARNING</td>
<td>Warns before an accident, which can happen if the instructions are not followed, which can lead to serious, possibly fatal, irreversible injury or death.</td>
<td></td>
</tr>
<tr>
<td>! CAUTION</td>
<td>Warns before an accident, which can happen if the instructions are not followed, which may lead to minor reversible injury.</td>
<td></td>
</tr>
</tbody>
</table>

Fig. 1 Notation of personal injury

The following table describes the icons used in these operating instructions that are used for imaging of the dangerous situation in connection with the symbol of the threat level.

<table>
<thead>
<tr>
<th>Symbol</th>
<th>Meaning</th>
</tr>
</thead>
<tbody>
<tr>
<td>⚠️</td>
<td>Danger of electric voltage, electric shock: This symbol indicates a risk of electric shock.</td>
</tr>
</tbody>
</table>

Fig. 2 Notation-specific hazard

The following table defines the representation used in the operating instructions and description of situations where damage can occur to the product or refers to important facts, conditions, tips and information.
Symbol | Signal word | Meaning
--- | --- | ---
! | NOTE | This symbol warns of a possible property damage.
| Important: | This symbol points out important facts and conditions as well as to additional information in these operating and installation instructions. It also refers to certain statements that give additional information or help you perform a task easily.

**Fig. 3** Notation of property damage as well as additional information

The following example represents the basic structure of a safety warning:

### SIGNAL WORD

**Type and source of danger**

Explanation of the type and source of the danger

► Measures to prevent the danger.

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**16 Product description**

The RolTop is an electromechanical tubular motor drive. It performs parallel axial movements.

- Commissioning of the RolTop with elero assembly cable for setting different functions.
- Roller shutter with free ride (torque deactivation)
- Relief function for the roller shutter (roller shutter protection).
- Type s_onro with soft stop downwards
  - The variant-dependent values of your RolTop can be removed from the type label.
  - The different versions of the RolTop contain different types of brake systems depending on size and torque. The result may yield different performance e.g. regarding access to end positions.

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**17 Assembly**

### CAUTION

Personal injury from hot surfaces.

Drive heats up during operation, the drive housing can be hot. Possible burning of the skin.

► Wear personal protective equipment (gloves).

Triggered by a possible material errors may occur or impact shock and injury due to a gearbox break, bud break or a clutch defect.

► Suitable materials are to be used for the construction as well as perform a sampling inspection by double load test according to DIN EN 60335-2-97.

Risk of injury due to impact or shock caused by not properly mounted or latched motor bearings. Hazards caused by insufficient stability or stability and stored energy (gravity).

► Selection of engine bearing torque specifications.

► Drive must be backed up with all attached backup devices.

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► Check for proper latching on engine mounts and correct tightening torques.

### WARNING

Danger of injury due to electric current.

Electric shock possible.

► Electrical work can only be performed by an authorized electrician.

Danger of injury due to electric current.

Hazardous possibly by parts that have become live in the error state.

► Electrical connection is described in the operating and installation instructions including cable bushing.

### CAUTION

Risk of injury due to malfunctions due to improper installation.

Driven by winds and possibly destroyed parts of the application.

► For safe operation, the end positions must be set / programmed.

► Training program of the manufacturer for specialist companies.

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### NOTE

Loss of power supply, termination of machine parts and other malfunctions.

► For safe operation, no false mount must be made and the end position settings must be carried out during commissioning.

Damage to the RolTop due to moisture penetration.

► For devices with protection class IP44, the ends of all cables or connectors must be protected against the ingress of moisture. This measure must be implemented immediately after removal of the RolTop from the original packaging.

► The drive may only be installed so that it is not irrigated.

### Important

In the delivery status (factory setting), the RolTop in commissioning mode.

► You have to set the end positions (see chapter 5.6).

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### 17.1 Mechanical fastening

#### Important preliminary consideration:

The working space around the built-in drive is usually very small. Therefore, before the mechanical installation provide an overview of the implementation of the electrical connection (see Section 5.2) and make any necessary changes right away.

### NOTE

Damage to the electrical wiring by squeezing or tensile loading.

► Route all electrical cables so that they are not subjected to crushing or tensile load.

► Note the bending radius of the cables (at least 50 mm).

► Lay the connection cable in a loop downwards to prevent water running into the drive.

Damage to the drive by the action of impact forces.

► Insert the drive into the shaft, never thrust the drive into the shaft or smash onto the drive!

► Never allow the drive to fall!
Assembly (Electrical connection) | Commissioning

**Damage or destruction of the drive by drilling.**
▶ Never drill into the drive!

**Important**
Attach the RolTop only at the appropriate fasteners.
Permanently installed control devices shall be clearly displayed.
- The curtain must be fastened to the winding shaft.
- The profile tube must have enough distance to the motor tube.
- Look for an axial clearance (1-2 mm).

**Installation in profile tubes**
1. Insert the drive with a suitable adapter and traction ring into the profile tube.

2. Lay the motor cable protected in order to prevent damage by the driven component.

3. Secure the counter bearings against axial displacement, e.g. screw shaft spider or rivet.
Secure drive in axial storage!

4. Secure hanging on the shaft!

Only operate the drive horizontally, as intended, with the connection cable loading out from the sine and out of the blind winding area.

**17.2 Electrical connection**

**WARNING**
Danger to life due to faulty electrical connection.

**Electric shock possible.**
▶ Before commissioning check the correct connection of the PE conductor.

**NOTE**
Damage to the RolTop by faulty electrical connection.
▶ Before commissioning check the correct connection of the PE conductor.

Damage or destruction of RolTop by the penetration of moisture.
▶ For units with protection class IP 44, the customer connection of the cable ends or connector (cable bushing) must also be carried out in accordance with protection class IP 44.

Damage or destruction of RolTop for variants with 230 V AC 1 due to faulty control.
▶ Switch with OFF setting (Dead man) for drives must be installed within sight of the RolTop, but away from any moving parts and amounting to about 1.5 m.

**Important**
For electric connection no transmission and retransmission of the access line or connector is required as a rule.
Depending upon used mounting plate and/or adapter plate it is necessary in particular with the RolTop Type S to remove this screwed plate before a cable exchange.

**Connection only in free of tension status, in addition drive line without tension**
1. Using a suitable screwdriver, press out the lock of the device connector to the line.
2. Disconnect the plug.
3. Insert connector until the latch engages.

**17.3 Connection example, RolTop 230 V/50 Hz**

**Important**
The motor control must be interlocked in up / down direction.

A reversing delay of at least 0,5 seconds must be ensured.

**17.4 Parallel connection**

**Important**
You can connect several parallel RolTop. Note the maximum switching capacity of switching.

**17.5 Commissioning**

**Important**
The drive is in the delivery in commissioning mode.
▶ You have to set the end positions with the elero assembly cable.
▶ Connection of the assembly cable is only admissible for commissioning of the drive and the setting processes.

**Fig. 4 Removal and insertion of the device plug**

**Fig. 5 Circuit diagram RolTop 230 V / 50 Hz and wiring when used with Hirschmann plug STAS 3**

**Fig. 6 Connection for cable assembly**

▶ Switch on mains.
▶ You can now set the end positions with the elero assembly cable.
17.6 Setting the end positions and the relief

Important preliminary consideration:
Decide on a specific relief function before setting the end positions (different combination options according to the following statements):
This will save unnecessary setting effort!
Press the travel key until the drive signals the transition into the setting mode, by a short automatic stop. You can now program the end positions. After setting the two end positions, the setting mode is completed.

17.6.1 Relief function for the end position(s)
If an end position is set to stop, an additional relief for the roller shutter can be released.

Important
Activation of the relief function (in the versions B to D) takes place in one work step when the end positions are programmed (see chapter 5.6.7 to chapter 5.6.9)!

17.6.2 Relief function at the upper stop
For variant C (see chapter 5.6.7) and variant D (see chapter 5.6.8): Activate relief function at the upper stop.

1 Push and hold the UP button ▲ from instruction ① (chapters 5.6.7 and 5.6.8) and actuate the DOWN button ▼ with the assembly cable (at the same time). Keep both buttons pushed until the roller shutter stops.

The relief function at the upper stop is activated.

17.6.3 Relief function at the lower stop
For version C (see chapter 5.6.8) and version D (see chapter 5.6.9): Activate relief function at the lower stop.

1 Push and hold the DOWNP button ▼ from instruction ③ (chapters 5.6.8 and 5.6.9) and actuate the UP button ▲ with the assembly cable (at the same time). Keep both buttons pushed until the roller shutter stops.

The relief function at the lower stop is activated.

17.6.4 Changing / Deleting the limit positions and deleting the discharge function
A change or deletion of a single end position is not possible. This is always done in pairs (upper and lower end position simultaneously).
By the deletion of the end positions and the adjustment of the optional discharge function is lost.

Important
The roller shutter is adjusted only after a complete and uninterrupted access and exit to the blind.

Changing / Deleting the end positions
1 From a middle blind position with the assembly cable, push and hold both direction buttons (▲ and ▼) at the same time until the drive briefly moves up and down.

The deletion of the setting of end position is completed. The end positions can be programmed again.

17.6.5 Four variants of end position settings
Four different combinations of end position settings are possible. They must be selected sensibly according to the technical requirements of the roller shutter.

<table>
<thead>
<tr>
<th>End position settings (4 versions)</th>
<th>possible with</th>
</tr>
</thead>
<tbody>
<tr>
<td>A Upper and lower end position freely adjustable</td>
<td>T-strap, tapes, belt</td>
</tr>
<tr>
<td>B Fixed upper limit stop / lower end position freely adjustable</td>
<td>T-strap, tapes, belt, limit plugs, angle bracket</td>
</tr>
<tr>
<td>C Fixed upper and lower limit stop</td>
<td>Anti push-up device, stiff shaft connector, limit plugs, angle bracket</td>
</tr>
<tr>
<td>D Upper end position freely adjustable, fixed lower limit stop</td>
<td>Anti push-up device</td>
</tr>
</tbody>
</table>

Fig. 7 Versions of the end position settings in the RolTop

17.6.6 Variant A: Upper and lower end position freely adjustable

Variant A:
Upper and lower end position freely adjustable

① From a middle blind position with the assembly cable, push the UP button ▲ until the roller shutter has reached the desired end position. The drive starts, stops briefly and then moves on (while the UP button ▲ is pushed). Correction is possible with the buttons ▲ and ▼.

② Press the AB button ▼ until the drive stops automatically. The upper end position has been set.

③ Press the AB button ▼ again until the roller shutter has reached the desired lower end stop. The drive starts, stops briefly and then moves on (while the AB button ▼ is pushed). Correction is possible with the buttons ▲ and ▼.

④ Press the AUF button ▲ until the drive stops automatically. The lower end position has been set. Setting of the end positions variant A is now complete.

Fig. 8 End position setting Variant A: © elero GmbH
17.6.7 Variant B: Fixed upper limit stop / lower end position freely adjustable

From a middle blind position with the assembly cable, push the UP button ▲ until the roller shutter has reached the desired end position (run to the upper stop).
The drive starts, stops briefly and then moves on (while the UP button ▲ is pushed). The drive switches off automatically when the upper limit stop is reached.

Press the AB button ▼ until the drive stops automatically. The upper end position has been set.

Press the AB button ▼ again until the roller shutter has reached the desired lower end stop. The drive starts, stops briefly and then moves on (while the button ▼ is pushed). Correction is possible with the buttons ▲ and ▼ .

Press the AUF button ▲ until the drive stops automatically.

Setting of the end positions variant B is now complete.

Fig. 9 End position setting Variant B:

17.6.8 Variant C: Fixed upper and lower limit stop

From a middle blind position with the assembly cable, push the UP button ▲ until the roller shutter has reached the desired end position (run to the upper stop).
The drive starts, stops briefly and then moves on (while the UP button ▲ is pushed). The drive switches off automatically when the upper limit stop is reached.

Press the AB button ▼ until the drive stops automatically. The upper end position has been set.

Press the AB button ▼ again until the roller shutter has reached the desired lower end stop. The drive starts, stops briefly and then moves on (while the button ▼ is pushed). Correction is possible with the buttons ▲ and ▼ .

Press the AUF button ▲ until the drive stops automatically.

Setting of the end positions variant C is now complete.

Fig. 10 End position setting Variant C:

17.6.9 Variant D: Upper end position freely adjustable, fixed lower limit stop

From a middle blind position with the assembly cable, push the UP button ▲ until the roller shutter has reached the desired end position.
The drive starts, stops briefly and then moves on (while the button ▲ is pushed). Correction is possible with the buttons ▲ and ▼ .

Press the DOWN button ▼ until the drive stops automatically. The upper end position has been set.

Press the DOWN button ▼ again until the roller shutter has reached the desired lower end position (run to lower end stop).
The drive starts, stops briefly and then moves on (while the DOWN button ▼ is pushed). The drive switches off automatically when the lower limit stop is reached.

Press the UP button ▲ until the drive stops automatically. The lower end position has been set.

Press the AB button ▼ again until the roller shutter has reached the lower end stop (run to lower end stop).
The drive starts, stops briefly and then moves on (while the DOWN button ▼ is pushed). The drive switches off automatically when the lower limit stop is reached.

Press the AUF button ▲ until the drive stops automatically. The lower end position has been set.

Setting of the end positions variant D is now complete.

FIG. 11 End position setting Variant D:

18 Troubleshooting

<table>
<thead>
<tr>
<th>Problem / Error</th>
<th>Possible cause</th>
<th>Cure</th>
</tr>
</thead>
<tbody>
<tr>
<td>Drive stops during travel</td>
<td>End positions are not set</td>
<td>Set end positions</td>
</tr>
<tr>
<td>Drive stops after a short time</td>
<td>End position programmed</td>
<td>Set second end position</td>
</tr>
<tr>
<td>Drive runs only in one direction</td>
<td>Sluglish shutter</td>
<td>Check smooth running of the roller shutter</td>
</tr>
<tr>
<td>Drive not responding</td>
<td>Connection error</td>
<td>Check connection</td>
</tr>
<tr>
<td>Drive does not learn any end positions</td>
<td>No mains voltage</td>
<td>Check mains voltage</td>
</tr>
<tr>
<td>Drive does not learn any end positions</td>
<td>Temperature limiter has tripped</td>
<td>Allow drive to cool</td>
</tr>
<tr>
<td>Drive does not learn any end positions</td>
<td>Random travel</td>
<td>Delete end positions</td>
</tr>
<tr>
<td>Drive does not learn any end positions</td>
<td>Travel to end position or limit stop too short</td>
<td>Reset end positions</td>
</tr>
</tbody>
</table>

Fig. 12 Error search at the RolTop
19 Repair
The RolTop is maintenance free.

20 Repair
Please contact your dealer if you have any questions. Please always provide the following information:
- Item number and name on the type plate
- Type of fault
- Previous and unusual events
- Surrounding circumstances
- Own assumption

21 Manufacturer's address

<table>
<thead>
<tr>
<th>elero GmbH</th>
<th>Phone: +49 7021 9539-0</th>
</tr>
</thead>
<tbody>
<tr>
<td>Antriebstechnik</td>
<td>Fax: +49 7021 9539-212</td>
</tr>
<tr>
<td>Maybachstr. 30</td>
<td><a href="mailto:info@elero.de">info@elero.de</a></td>
</tr>
<tr>
<td>73278 Schlierbach</td>
<td></td>
</tr>
</tbody>
</table>
| Deutschland / Germany           | www.elero.com

Please visit our website if you require a contact outside Germany.

22 Disassembly and disposal
Dispose of the packaging according to current regulations.
Dispose the product after previous use in accordance with applicable regulations.

Environmental information
No unnecessary packaging was used. The packaging can be easily divided into three material types: Cardboard (box), Styrofoam (padding) and polyethylene (bag, foam material protective foil).

The device is made up of materials that can be reused if it is disassembled by a specialist operation. Please observe the local provisions on disposal of packaging material and old devices.

Always expect additional danger that does not occur in operation during disassembly.

23 Conformity Declaration
elero GmbH hereby declares that this product corresponds to the applicable directives. The complete declaration of conformity can be found under www.elero.com/downloads-service/downloads.

24 Technical data and dimensions
The indicated technical data are subject to tolerances (according to the respective applicable standards).

CAUTION
Environmental damage at incorrect disposal
- Electronic scrap and electronic components are subject to the hazardous waste rules and must only be disposed of by approved specialist operation.
- Groups of materials such as plastics and metals of various kinds are sorted for recycling and disposal process.

Dispose electrical and electronic components
Disposal and recycling of electric and electronic components must comply with the applicable national laws and regulations.

WARNING
Danger of injury due to electric current.
Electric shock possible.
- Physically disconnect power supply lines and discharge charged energy storage. Wait for at least 5 minutes after deactivation for the motor to cool down and the capacitors to lose their voltage.
- Use suitable, tested and stable climbing aids when performing disassembly work above body height.
- All work at the electrical system must only be performed by the staff described in the chapter “Safety instructions for electrical installation”.

Scraping
During the scrapping of the product, the international, national and regional-specific laws and regulations are to be complied with.

CAUTION
Environmental damage at incorrect disposal
- Electronic scrap and electronic components are subject to the hazardous waste rules and must only be disposed of by approved specialist operation.
- Groups of materials such as plastics and metals of various kinds are sorted for recycling and disposal process.

Dispose electrical and electronic components
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- Use suitable, tested and stable climbing aids when performing disassembly work above body height.
- All work at the electrical system must only be performed by the staff described in the chapter “Safety instructions for electrical installation”.

Scraping
During the scrapping of the product, the international, national and regional-specific laws and regulations are to be complied with.

Please make sure to consider material recyclability, ease of dismantling, and separability of materials and components as well as environmental and health hazards during recycling and disposal.
## 24.1 RevoLine S

<table>
<thead>
<tr>
<th>Baugröße / Typ</th>
<th>S1,5/70</th>
<th>S3/30</th>
<th>S5/30</th>
<th>S5</th>
<th>S8</th>
<th>S10 FL</th>
<th>S12 FL</th>
<th>S12/11 FL</th>
</tr>
</thead>
<tbody>
<tr>
<td>Roller shutter</td>
<td>■</td>
<td>■</td>
<td>■</td>
<td>■</td>
<td>■</td>
<td>■</td>
<td>■</td>
<td>■</td>
</tr>
<tr>
<td>Roller blind</td>
<td>■</td>
<td>■</td>
<td>■</td>
<td>■</td>
<td>■</td>
<td>■</td>
<td>■</td>
<td>■</td>
</tr>
<tr>
<td>Noiseless soft brake</td>
<td>■</td>
<td>■</td>
<td>■</td>
<td>■</td>
<td>■</td>
<td>■</td>
<td>■</td>
<td>-</td>
</tr>
<tr>
<td>Rated voltage [V]</td>
<td>1 ~ 230</td>
<td>1 ~ 230</td>
<td>1 ~ 230</td>
<td>1 ~ 230</td>
<td>1 ~ 230</td>
<td>1 ~ 230</td>
<td>1 ~ 230</td>
<td>1 ~ 230</td>
</tr>
<tr>
<td>Rated frequency [Hz]</td>
<td>50</td>
<td>50</td>
<td>50</td>
<td>50</td>
<td>50</td>
<td>50</td>
<td>50</td>
<td>50</td>
</tr>
<tr>
<td>Rated torque [Nm]</td>
<td>1,5</td>
<td>3</td>
<td>5</td>
<td>5</td>
<td>5</td>
<td>8</td>
<td>10</td>
<td>12</td>
</tr>
<tr>
<td>Rated speed [1/min]</td>
<td>70</td>
<td>30</td>
<td>30</td>
<td>17</td>
<td>17</td>
<td>17</td>
<td>17</td>
<td>17 / 11</td>
</tr>
<tr>
<td>Rated current [A]</td>
<td>0,55</td>
<td>0,55</td>
<td>0,73</td>
<td>0,55</td>
<td>0,73</td>
<td>0,55</td>
<td>0,73</td>
<td>0,55</td>
</tr>
<tr>
<td>Rated power consumption [W]</td>
<td>130</td>
<td>130</td>
<td>168</td>
<td>130</td>
<td>168</td>
<td>130</td>
<td>168</td>
<td>130</td>
</tr>
<tr>
<td>Shaft Ø [mm]</td>
<td>38</td>
<td>38</td>
<td>38</td>
<td>38</td>
<td>38</td>
<td>38</td>
<td>38</td>
<td>38</td>
</tr>
<tr>
<td>Limit switch range (turns)</td>
<td>160</td>
<td>80</td>
<td>80</td>
<td>40</td>
<td>40</td>
<td>40</td>
<td>40</td>
<td>40</td>
</tr>
<tr>
<td>Ingress protection (IP-Code)</td>
<td>44</td>
<td>44</td>
<td>44</td>
<td>44</td>
<td>44</td>
<td>44</td>
<td>44</td>
<td>44</td>
</tr>
<tr>
<td>Operation duration (min S2)</td>
<td>5</td>
<td>5</td>
<td>4</td>
<td>5</td>
<td>4</td>
<td>4</td>
<td>4</td>
<td>4</td>
</tr>
<tr>
<td>Length C [mm]</td>
<td>534</td>
<td>534</td>
<td>534</td>
<td>534</td>
<td>534</td>
<td>514</td>
<td>534</td>
<td>514</td>
</tr>
<tr>
<td>Length D [mm]</td>
<td>517</td>
<td>517</td>
<td>517</td>
<td>517</td>
<td>517</td>
<td>497</td>
<td>517</td>
<td>497</td>
</tr>
<tr>
<td>Weight [kg]</td>
<td>1,3</td>
<td>1,2</td>
<td>1,2</td>
<td>1,2</td>
<td>1,3</td>
<td>1,2</td>
<td>1,4</td>
<td>1,2</td>
</tr>
<tr>
<td>Temperature range [°C]</td>
<td>-20 ... 60</td>
<td>-20 ... 60</td>
<td>-20 ... 60</td>
<td>-20 ... 60</td>
<td>-20 ... 60</td>
<td>-20 ... 60</td>
<td>-20 ... 60</td>
<td>-20 ... 60</td>
</tr>
</tbody>
</table>

**Protection class I**

| Conformity | ■ | ■ | ■ | ■ | ■ | ■ | ■ | ■ |

**Item number (round head / starhead)**

| Item number (round head / starhead) | 302210001 | 302110001 | 302310001 | 302330001 | 302530001 | 308230001 | 308130001 | 30815001 |

![Diagram of RevoLine S dimensions](image)
Technical data and dimensions

### 24.2 RevoLine M

<table>
<thead>
<tr>
<th>Type</th>
<th>M6</th>
<th>M7/23</th>
<th>M10</th>
<th>M10-K</th>
<th>M12/23</th>
<th>M20</th>
<th>M30</th>
<th>M40</th>
<th>M50</th>
</tr>
</thead>
<tbody>
<tr>
<td>Max. torque [Nm]</td>
<td>6</td>
<td>7</td>
<td>10</td>
<td>12</td>
<td>20</td>
<td>20</td>
<td>30</td>
<td>40</td>
<td>50</td>
</tr>
<tr>
<td>Speed [1/min]</td>
<td>14</td>
<td>23</td>
<td>14</td>
<td>23</td>
<td>14</td>
<td>14</td>
<td>14</td>
<td>14</td>
<td>14</td>
</tr>
<tr>
<td>Operating voltage [V]</td>
<td>1 ~ 230</td>
<td>230 ... 240</td>
<td>1 ~ 230</td>
<td>1 ~ 230</td>
<td>1 ~ 230</td>
<td>1 ~ 230</td>
<td>1 ~ 230</td>
<td>1 ~ 230</td>
<td>1 ~ 230</td>
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<tr>
<td>Frequency [Hz]</td>
<td>50</td>
<td>50</td>
<td>50</td>
<td>50</td>
<td>50</td>
<td>50</td>
<td>50</td>
<td>50</td>
<td>50</td>
</tr>
<tr>
<td>Noiseless soft brake</td>
<td>■</td>
<td>■</td>
<td>■</td>
<td>■</td>
<td>■</td>
<td>■</td>
<td>■</td>
<td>■</td>
<td>■</td>
</tr>
<tr>
<td>Current [A]</td>
<td>0,52</td>
<td>0,60</td>
<td>0,60</td>
<td>0,60</td>
<td>0,90</td>
<td>0,90</td>
<td>0,90</td>
<td>1,05</td>
<td>1,30</td>
</tr>
<tr>
<td>Power [W]</td>
<td>118</td>
<td>140</td>
<td>140</td>
<td>140</td>
<td>200</td>
<td>200</td>
<td>200</td>
<td>242</td>
<td>300</td>
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<td>Ingress protection (IP-Code)</td>
<td>44</td>
<td>44</td>
<td>44</td>
<td>44</td>
<td>44</td>
<td>44</td>
<td>44</td>
<td>44</td>
<td>44</td>
</tr>
<tr>
<td>Limit switch range (turns)</td>
<td>40</td>
<td>40</td>
<td>40</td>
<td>40</td>
<td>40</td>
<td>40</td>
<td>40</td>
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</tr>
<tr>
<td>Operating mode (min S2)</td>
<td>5</td>
<td>5</td>
<td>5</td>
<td>4</td>
<td>4</td>
<td>4</td>
<td>4</td>
<td>5</td>
<td>4</td>
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<tr>
<td>Length C [mm]</td>
<td>446</td>
<td>466</td>
<td>466</td>
<td>391</td>
<td>526</td>
<td>526</td>
<td>516</td>
<td>546</td>
<td>546</td>
</tr>
<tr>
<td>Length D [mm]</td>
<td>429</td>
<td>449</td>
<td>449</td>
<td>374</td>
<td>509</td>
<td>509</td>
<td>499</td>
<td>529</td>
<td>529</td>
</tr>
<tr>
<td>Length E [mm] (elero, round head, starhead)</td>
<td>14</td>
<td>12</td>
<td>19</td>
<td>14</td>
<td>12</td>
<td>19</td>
<td>14</td>
<td>12</td>
<td>19</td>
</tr>
<tr>
<td>Weight [kg]</td>
<td>1,6</td>
<td>1,7</td>
<td>1,7</td>
<td>1,9</td>
<td>2,2</td>
<td>2,2</td>
<td>2,3</td>
<td>2,5</td>
<td>3,1</td>
</tr>
<tr>
<td>Temperature range [°C]</td>
<td>-20 ... 60</td>
<td>-20 ... 60</td>
<td>-20 ... 60</td>
<td>-20 ... 60</td>
<td>-20 ... 60</td>
<td>-20 ... 60</td>
<td>-20 ... 60</td>
<td>-20 ... 60</td>
<td>-20 ... 60</td>
</tr>
<tr>
<td>Protection class I</td>
<td>■</td>
<td>■</td>
<td>■</td>
<td>■</td>
<td>■</td>
<td>■</td>
<td>■</td>
<td>■</td>
<td>■</td>
</tr>
<tr>
<td>Conformity</td>
<td>■, ■</td>
<td>■, ■</td>
<td>■, ■</td>
<td>■, ■</td>
<td>■, ■</td>
<td>■, ■</td>
<td>■, ■</td>
<td>■, ■</td>
<td>■, ■</td>
</tr>
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</table>

Item number (elero, round head, starhead):
- 343010001
- 342250001
- 342210001
- 341110001
- 342350001
- 342310001
- 342410001
- 342510001
- 342610001
- 393010001
- 382250001
- 382210001
- 392210001
- 383110001
- 382350001
- 382310001
- 392310001
- 392410001
- 392510001
- 392610001
## Technical data and dimensions

### 24.3 RevoLine s_onro M

<table>
<thead>
<tr>
<th>Baugröße/Typ</th>
<th>RolTop s_onro</th>
<th>RolTop s_onro</th>
<th>RolTop s_onro</th>
<th>RolTop s_onro</th>
<th>RolTop s_onro</th>
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</thead>
<tbody>
<tr>
<td></td>
<td>M10</td>
<td>M20</td>
<td>M30</td>
<td>M40</td>
<td>M50</td>
</tr>
<tr>
<td>Rated voltage (V)</td>
<td>230 - 240</td>
<td>1 ~ 230</td>
<td>1 ~ 230</td>
<td>1 ~ 230</td>
<td>1 ~ 230</td>
</tr>
<tr>
<td>Rated frequency (Hz)</td>
<td>50</td>
<td>50</td>
<td>50</td>
<td>50</td>
<td>50</td>
</tr>
<tr>
<td>Noiseless soft brake</td>
<td>•</td>
<td>•</td>
<td>•</td>
<td>•</td>
<td>•</td>
</tr>
<tr>
<td>Rated torque (Nm)</td>
<td>10</td>
<td>20</td>
<td>30</td>
<td>40</td>
<td>50</td>
</tr>
<tr>
<td>Rated speed (1/min)</td>
<td>14</td>
<td>14</td>
<td>14</td>
<td>14</td>
<td>14</td>
</tr>
<tr>
<td>Rated current (A)</td>
<td>0,60</td>
<td>0,90</td>
<td>0,90</td>
<td>1,05</td>
<td>1,30</td>
</tr>
<tr>
<td>Rated power consumption (W)</td>
<td>140</td>
<td>200</td>
<td>200</td>
<td>242</td>
<td>300</td>
</tr>
<tr>
<td>Shaft diameter (mm)</td>
<td>50</td>
<td>50</td>
<td>50</td>
<td>50</td>
<td>50</td>
</tr>
<tr>
<td>Protection class (IP)</td>
<td>44</td>
<td>44</td>
<td>44</td>
<td>44</td>
<td>44</td>
</tr>
<tr>
<td>Limit switch range (turns)</td>
<td>40</td>
<td>40</td>
<td>40</td>
<td>40</td>
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</tr>
<tr>
<td>Operation duration (min S2)</td>
<td>5</td>
<td>4</td>
<td>4</td>
<td>5</td>
<td>4</td>
</tr>
<tr>
<td>Length C (mm)</td>
<td>466</td>
<td>526</td>
<td>516</td>
<td>546</td>
<td>546</td>
</tr>
<tr>
<td>Lenght D (mm)</td>
<td>449</td>
<td>509</td>
<td>499</td>
<td>529</td>
<td>529</td>
</tr>
<tr>
<td>Length E (mm) elero head</td>
<td>14</td>
<td>14</td>
<td>14</td>
<td>14</td>
<td>14</td>
</tr>
<tr>
<td>Length E (mm) star head</td>
<td>19</td>
<td>19</td>
<td>19</td>
<td>19</td>
<td>19</td>
</tr>
<tr>
<td>Weight (kg)</td>
<td>1,9</td>
<td>2,2</td>
<td>2,3</td>
<td>2,5</td>
<td>3,1</td>
</tr>
<tr>
<td>Operation environment temperature (°C)</td>
<td>–20 bis +60</td>
<td>–20 bis +60</td>
<td>–20 bis +60</td>
<td>–20 bis +60</td>
<td>–20 bis +60</td>
</tr>
<tr>
<td>Conformity</td>
<td>•</td>
<td>•</td>
<td>•</td>
<td>•</td>
<td>•</td>
</tr>
<tr>
<td>Emission sound pressure level (dBA)</td>
<td>&lt; 70</td>
<td>&lt; 70</td>
<td>&lt; 70</td>
<td>&lt; 70</td>
<td>&lt; 70</td>
</tr>
<tr>
<td>Protection class I</td>
<td>•</td>
<td>•</td>
<td>•</td>
<td>•</td>
<td>•</td>
</tr>
<tr>
<td>Plug-in connecting (m)</td>
<td>2,0</td>
<td>2,0</td>
<td>2,0</td>
<td>2,0</td>
<td>2,0</td>
</tr>
</tbody>
</table>

| Item number elero head | 34 221.5601 | 34 231.5601 | 34 241.5601 |
| Item number star head | 39 221.5601 | 39 231.5601 | 39 241.5601 |
| Item number star head | 39 251.5601 | 39 261.5601 |
## 24.4 RevoLine L

<table>
<thead>
<tr>
<th>Build / Type</th>
<th>RolTop L60</th>
<th>RolTop L80</th>
</tr>
</thead>
<tbody>
<tr>
<td>Rated voltage (V)</td>
<td>1 ~ 230</td>
<td></td>
</tr>
<tr>
<td>Rated frequency (Hz)</td>
<td>50</td>
<td></td>
</tr>
<tr>
<td>Noiseless soft brake</td>
<td>–</td>
<td></td>
</tr>
<tr>
<td>Application protection up and down and reversion on obstacle</td>
<td></td>
<td>–</td>
</tr>
<tr>
<td>Rated torque (Nm)</td>
<td>60</td>
<td>80</td>
</tr>
<tr>
<td>Rated speed (1/min)</td>
<td>14</td>
<td></td>
</tr>
<tr>
<td>Rated current (A)</td>
<td>1.9</td>
<td>2.0</td>
</tr>
<tr>
<td>Rated power consumption (W)</td>
<td>430</td>
<td>470</td>
</tr>
<tr>
<td>Shaft diameter (mm)</td>
<td>63</td>
<td></td>
</tr>
<tr>
<td>Protection class (IP)</td>
<td>44</td>
<td></td>
</tr>
<tr>
<td>Limit switch range (turns)</td>
<td>40</td>
<td></td>
</tr>
<tr>
<td>Operating duration (min S2)</td>
<td>4</td>
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</tr>
<tr>
<td>Length C (mm)</td>
<td>575</td>
<td></td>
</tr>
<tr>
<td>Length D (mm)</td>
<td>558</td>
<td></td>
</tr>
<tr>
<td>Length E (mm)</td>
<td>14</td>
<td></td>
</tr>
<tr>
<td>Weight (kg)</td>
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<td>3.6</td>
</tr>
<tr>
<td>Operating environment temperature (°C)</td>
<td>–20 bis +60</td>
<td></td>
</tr>
<tr>
<td>Emission sound pressure level (dBA)</td>
<td>&lt; 70</td>
<td></td>
</tr>
<tr>
<td>Protection class I</td>
<td>•</td>
<td></td>
</tr>
<tr>
<td>Plug-in connecting cable (m)</td>
<td>2.0</td>
<td></td>
</tr>
</tbody>
</table>

| Item number                               | 36 731.0001 | 36 741.0001 |

---

### Technical data and dimensions

**Diagram:**

- **C**: 575 mm
- **D**: 558 mm
- **E**: 14 mm
Technical data and dimensions